

Date: Thursday, 5/4/2006 1:09:06 PM  
User: Kim Johnston

## Process Sheet

Split 06/05/16

Customer : CU-DAR001 Dart Helicopters Services  
Job Number : 27011 -  
Estimate Number : 12179  
P.O. Number : NIA  
This Issue : 5/4/2006 S.O. No. : NIA  
Prsht Rev. : NC  
First Issue : NIA Type : SMALL /MED FAB  
Previous Run : 26609  
Written By :  
Checked & Approved By :  
Comment : Est Rev: A New Issue 06-04.20 EC

Drawing Name : DEFLECTOR  
Part Number : D346715  
Drawing Number : D3467 REV A  
Project Number : N/A  
Drawing Revision : A  
Material : NIA  
Due Date : 5/28/2006  
Qty: 46 Um: Each

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M304S26GA 304/316 0.018 SHEET



Comment: Qty.: 0.0683 sf(s)/Unit Total: 1.0920 sf(s)

Pick:

304/316 0.018 SHEET  
(M304S26GA)

Batch: H100817

SAO

06:05:09

(16)

2.0 SHEAR SHEAR



Comment: SHEAR

Cut Flat pattern 1.25" X 5.96" as per Dwg D3467

SAO

06:05:09

(16)

3.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL &amp; MEDIUM FAB RESOURCE 1

1-Deburr

SAO

06:05:09

16

4.0 BRAKE NC NC BRAKE



Comment: NC BRAKE

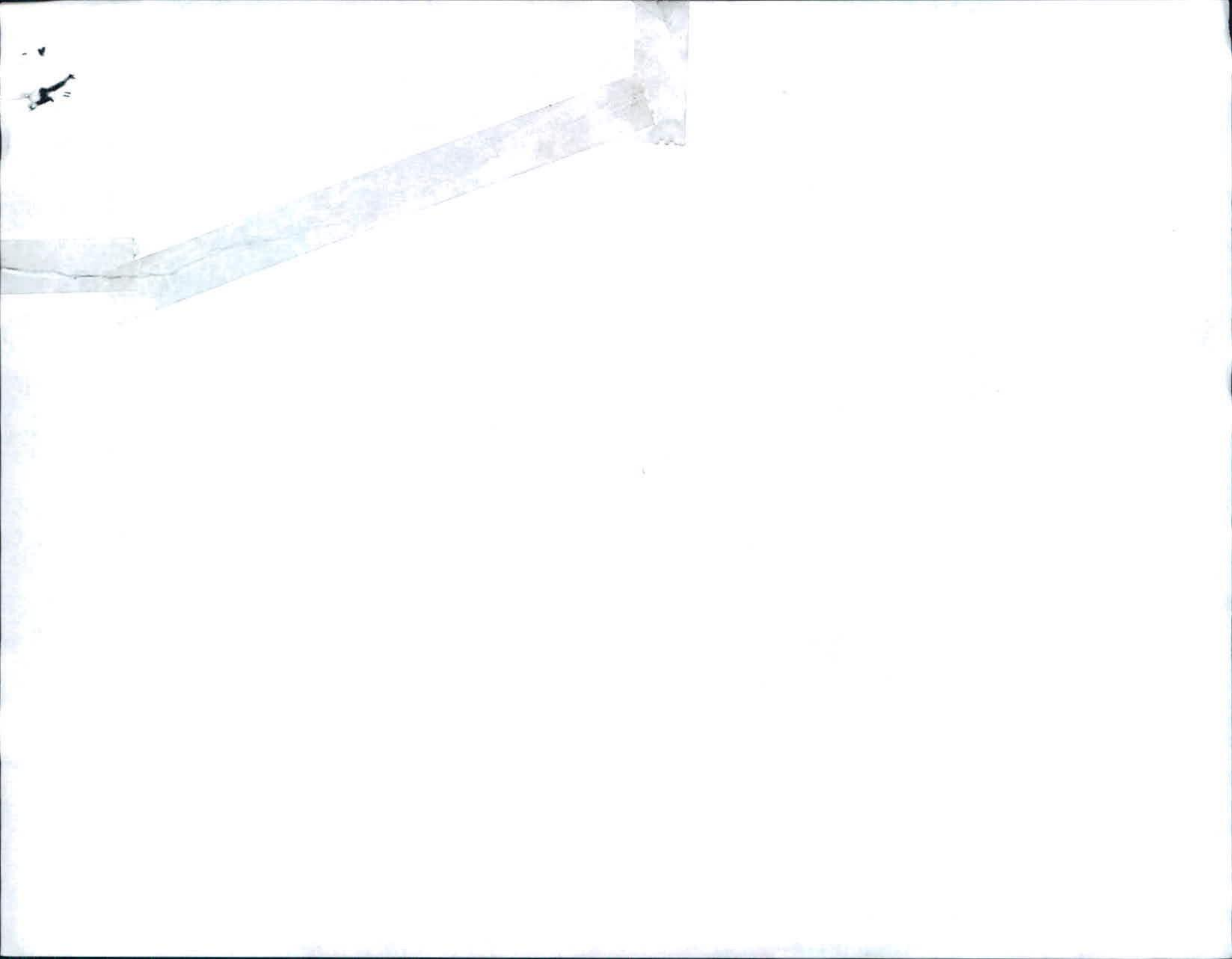
Form as per Dwg D3467

SB 06/05/16

split




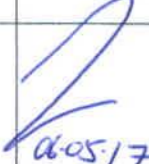
(4)

PTO



RZQ

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
06-05-17	4	1 part scrap. 4.120 & 5.12 dims are under tol. by 0.00		Scrap is destroyed <u>replace</u>	SA 06/05/17	 06-05-17		 06-05-17

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☐ No ☒ DQA:  Date: 06/05/23

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_



## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: DEFLECTOR

Job Number: 27011

Part Number: D346715

Job Number:



Seq. #:	Machine Or Operation:	Description :
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5.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

*06-05-17*

(4)

6.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

*GA*

*SP 06/05/17*

(4)

7.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL  
Inspection Level 21

*SP 06/05/18*

(4)

Completion



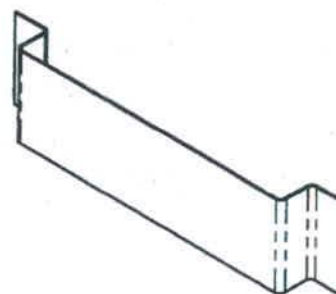
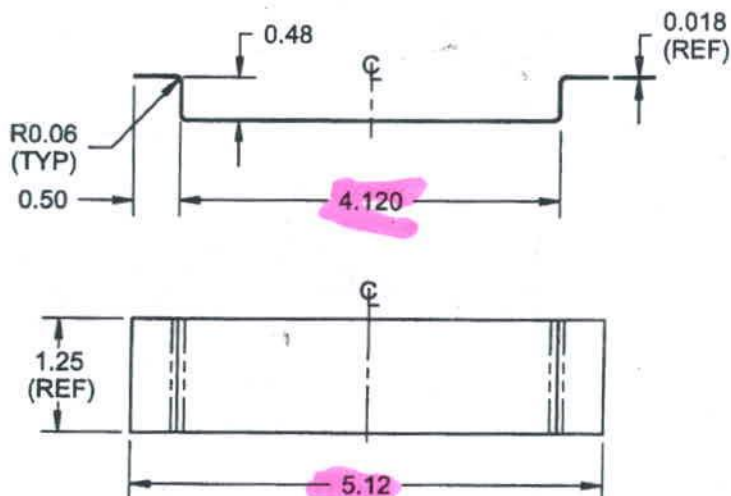
*06-05-18*



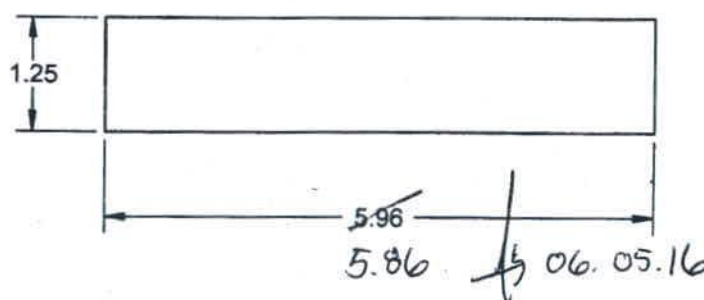


DESIGN <i>[Signature]</i>	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3467	REV. A SHEET 13 OF 15
DATE 05.12.07		TITLE SHROUD ASSEMBLY	SCALE 1:2

REWORKED  
06.04.03 *[Signature]*



### D3467-15 DEFLECTOR BENDING DETAIL



### D3467-15F DEFLECTOR FLAT PATTERN

#### NOTES:

- 1) MATERIAL: AISI 304/316 SS SHEET PER MIL-S-5019 (ANNEALED) 2B FINISH  
26 GAUGE SS (0.018 THICK)  
(REF. DART SPEC. M304S26GA)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE IN INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

SHOP COPY  
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WITHOUT NOTICE  
WORK ORDER  
NO. 27011

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